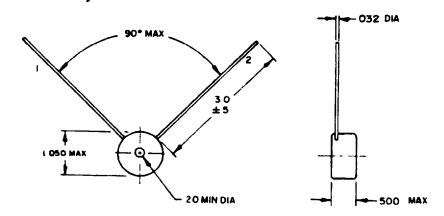
MILITARY SPECIFICATION SHEET

TRANSFORMERS AND INDUCTORS (AUDIO, POWER, AND HIGH-POWER PULSE), INDUCTOR, POWER, TF5S04ZZ

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The complete requirements for procuring the inductor described herein shall consist of this document and the latest issue of Specification MIL-T-27.



CIRCUIT DIAGRAM AND MARKING

(A)



NOTES

- 1 Dimensions are in inches.
- 2 Metric equivalents are given for general information only and are based upon 1.00 inch = 25 4 mm.
- 3 Marking shall be on the side of the case

FIGURE 1 <u>Dimensions and configuration</u>

(A) denotes changes

MIL-T-27/85A

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REQUIREMENTS: (When numbers in parentheses, i.e., (1-2) are used, they indicate the
                 extreme terminals of the winding.)
 Electrical ratings
   Inductance (1-2). 374 microhenrys minimum, 506 microhenrys maximum.
    Voltage (1-2): 1 volt, 10 kilohertz.
   Power 0.07 watt
Current (1-2): 1 ampere dc.
   DC resistance (1-2). 0.070 ohm dc maximum.
 Design and construction:
    Dimensions and configuration: See figure 1.
   Duty cycle Continuous. Case: Encapsulated.
   Material Epoxy.

Terminals: Solid wire lead, No. 20 AWG, tinned soft copper, magnet wire.
   Weight: 27.5 grams maximum.
   Operating temperature range: -55°Cto +130°C
 Terminal strength MIL-STD-202, method 211, test condition A, 2 pounds.
 Terminal twist MIL-STD-202, method 211, test condition D.
 Dielectric withstanding voltage (at sea level). 100 volts rms.
 Electrical characteristics:
   Inductance. With 1 volt rms, 10 kilohertz across, and 1 ampere dc applied to
                   (1-2) the inductance shall be 374 microhenrys minimum,
                   506 microhenrys maximum.
 Marking location: See figure 1.
 Part number: M27/85-01
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Custodians Preparing activity Army - EL Navy - EC Army - EL Air Force - 85 Agent. DLA - ES Review activities: Army - MI (Project 5950-0541-1) Navy - SH, OS Air Force - 11, 17, 99 DLA - ES User activities: Army - MU, WC, ME Navy - MC, AS, SH, OS Air Force - 19

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INSTRUCTIONS This sheet is to be filled out by personnel, either Government or contractor, involved in the use of the specification in procurement of products for ultimate use by the Department of Defense. This sheet is provided for obtaining information on the use of this specification which will insure that suitable products can be procured with a minimum amount of delay and at the least cost. Comments and the return of this form will be appreciated. Fold on lines on reverse side, staple in corner, and send to preparing activity. Comments and suggestions submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or serve to amend contractual requirements.			
POWER PULSE), INDUCTOR, POWER TF5SOLZZ			
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4 REMARKS (Attach any pertinent data which may be of use in improving this specification. If there are additional papers			
attach to form and place both in an envelope addressed to preparing activity)			
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